

Mercedes Vito W638

Manual

Mercedes Vito W638 Manual: The Ultimate Guide to Understanding, Operating, and Maintaining Your Vehicle The Mercedes Vito W638 manual transmission offers a blend of durability, control, and classic Mercedes-Benz engineering. Whether you own a vintage model or are considering one for its rugged reliability, understanding the intricacies of the Mercedes Vito W638 manual is essential for optimal performance and longevity. This comprehensive guide will delve into the history, specifications, operation, maintenance tips, and common issues associated with the Mercedes Vito W638 manual transmission, helping owners and enthusiasts alike make informed decisions.

Overview of the Mercedes Vito W638

Historical Context and Production

The Mercedes Vito W638 was produced from 1996 to

2003 and marked a significant evolution in Mercedes-Benz's commercial vehicle lineup. Known for its robust build quality and versatile design, the W638 was available in various configurations, including panel vans, crew vans, and passenger variants.

Design and Features

- Body Styles: Panel van, minibus, crew van, and chassis cab. - Engine Options: Ranged from 2.2L to 2.8L four-cylinder diesel engines and a 2.4L gasoline engine. - Transmission Types: Both manual and automatic options, with the manual being highly favored for durability and driver control. - Interior and Comfort: Basic but functional, with options for customization based on commercial or personal use.

Understanding the Mercedes Vito W638 Manual Transmission

Key Components of the Manual Transmission System

The manual transmission in the Vito W638 is designed for simplicity and reliability. Its core components include:

1. **Gearbox:** Usually a 5-speed unit, though some configurations may have a 4-speed.
2. **Clutch Assembly:** Engages and disengages the engine from the transmission.
3. **Gear Shifter:** Located inside the vehicle, allowing the driver to select gears.
4. **Shift Linkages:** Connect the gear shifter to the transmission mechanism.
5. **Flywheel and Clutch Plate:** Facilitate smooth gear changes.

Advantages of the W638 Manual Transmission

- Enhanced Control: Better handling in various driving conditions. - Fuel Efficiency: Typically offers better fuel economy compared to automatic counterparts. - Durability: Known for long-lasting performance when properly maintained. - Cost-Effective Maintenance: Generally less expensive to repair or replace.

Operating the Mercedes Vito W638 Manual

Starting the Vehicle

1. Ensure the gear lever is in neutral.
2. Depress the

clutch pedal fully. 3. Turn the ignition key to start the engine. 4. Release the parking brake and prepare to shift gears.

Driving and Shifting Gears

- First Gear: For starting from a complete stop. - Up-shifting: Move to higher gears (2nd, 3rd, 4th, 5th) as speed increases. - Down-shifting: Reduce gears when slowing down or ascending inclines. - Clutch Control: Use smooth, gradual engagement/disengagement to prevent wear.

Stopping and Parking

- Depress the clutch when coming to a stop. - Shift into neutral and apply the parking brake. - Turn off the ignition when parking for an extended period.

Maintenance Tips for the Mercedes Vito W638 Manual

Regular Inspection and Servicing

- Check Transmission Fluid: Maintain appropriate levels and replace as per manufacturer recommendations. - Clutch Inspection: Look for signs of slipping or difficulty engaging gears. - Gear

Linkages: Ensure smooth operation and adjust if necessary. - Clutch Pedal Free Play: Should be within specified limits to prevent premature wear.

Common Maintenance Tasks

1. **Replacing Transmission Fluid:** Typically every 50,000 to 100,000 km, depending on usage.
2. **Clutch Replacement:** Usually required after 150,000 km or more, depending on driving habits.
3. **Inspection of Shift Linkages:** Lubricate or adjust to prevent gear sticking.
4. **Checking for Leaks:** Look for fluid leaks around the transmission housing.

Tips for Prolonging Transmission Life

- Avoid aggressive shifting or riding the clutch. - Use the correct gear for the speed and load. - Don't force gears if they're difficult to engage; have the system inspected. - Regularly service the transmission system according to manufacturer guidelines.

Common Issues with Mercedes Vito W638 Manual Transmission

and Solutions

Gear Engagement Problems

- Symptoms: Difficulty shifting, gear grinding, or slipping. - Possible Causes: - Worn clutch plate. - Misadjusted shift linkages. - Low transmission fluid. - Solutions: - Adjust or replace the clutch. - Inspect and lubricate shift linkages. - Top up or replace transmission fluid.

Clutch Pedal Issues

- Symptoms: Pedal feels spongy or sticks. - Causes: - Air in the hydraulic clutch system. - Worn or damaged clutch master/slave cylinders. - Solutions: - Bleed the hydraulic system. - Replace faulty cylinders.

Transmission Fluid Leaks

- Symptoms: Fluid spots under the vehicle, transmission noise. - Causes: Damaged seals or gaskets. - Solutions: - Replace seals or gaskets. - Regularly inspect for leaks and address promptly.

Unusual Noises

- Symptoms: Whining or grinding sounds during gear

changes. - Causes: - Worn bearings. - Low or contaminated transmission fluid. - Solutions: - Replace bearings. - Drain and refill transmission fluid with fresh lubricant.

Upgrading and Customizing Your Mercedes Vito W638 Manual

While the W638 is renowned for its robustness, some owners consider upgrades to improve performance or comfort:

1. **Clutch Upgrades:** Heavy-duty clutch kits for increased load capacity.
2. **Gear Ratio Adjustments:** For better acceleration or fuel efficiency.
3. **Interior Customizations:** Improved shifters, ergonomic pedals, or dashboard upgrades.
4. **Suspension and Tires:** Enhancements for load handling and ride comfort.

Conclusion

The Mercedes Vito W638 manual transmission exemplifies Mercedes-Benz's commitment to building reliable, durable commercial vehicles. Proper understanding of its operation, routine maintenance,

and troubleshooting can significantly extend the lifespan of your vehicle and enhance driving satisfaction. Whether you're a seasoned mechanic or a first-time owner, this guide provides the essential knowledge to keep your Mercedes Vito W638 running smoothly for years to come. Remember, regular servicing and attentive driving habits are key to preserving the integrity of your manual transmission and ensuring your vehicle remains a dependable workhorse.

Mercedes Vito W638 Manual: An In-Depth Review of Its Performance, Features, and Maintenance The Mercedes Vito W638 Manual represents a significant chapter in the history of Mercedes-Benz commercial vehicles. Renowned for its durability, versatility, and engineering precision, the W638 series has earned a reputation as a reliable workhorse suitable for various commercial and personal uses. This review provides a comprehensive insight into the vehicle's specifications, driving experience, maintenance considerations, and overall value, offering both enthusiasts and potential buyers a detailed understanding of what makes the W638 manual transmission model stand out.

Introduction to the Mercedes Vito W638

Historical Context and Development

Launched in the late 1990s and produced until the early 2000s, the Mercedes Vito W638 was designed to bridge the gap between light commercial vehicles and passenger van segments. It was built on a robust ladder-frame chassis, emphasizing strength and durability, with a focus on versatility for various configurations—including cargo, passenger, and mixed-use variants.

Design Philosophy

The W638's design prioritized practicality and ease of customization. Its boxy shape maximized interior space, while the straightforward exterior facilitated modifications and conversions. The vehicle's sturdy build quality is a hallmark, reflecting Mercedes-Benz's commitment to producing long-lasting commercial vehicles.

Engine Options and Performance

Available Engines in the W638

The W638 was offered with several engine options, catering to different markets and usage requirements:

- 2.2L Inline-4 CDI Diesel (common in European markets)
- 2.8L Inline-4 Petrol (gasoline)
- 3.2L V6 Petrol (less common but available in some variants)
- 2.7L Inline-4 Turbo Diesel (in later models or special editions)

The diesel variants, especially the 2.2L CDI, are widely appreciated for their fuel economy and torque delivery, making them ideal for commercial purposes.

Manual Transmission Specifics

The manual transmission options for the W638 are generally 5-speed gearboxes, sometimes 6-speed in later or specific models. The manual transmission is lauded for:

- Better control over power delivery
- Higher fuel efficiency compared to automatic counterparts
- Easier maintenance and repair

The clutches in these models are durable but require regular checks and adjustments to maintain optimal performance.

Performance Characteristics

- Power Output: Ranges from approximately 75 to 140

horsepower, depending on the engine. - Torque: Diesel engines provide robust torque, typically between 140-250 Nm, essential for load-carrying capacity. - Acceleration and Top Speed: Designed more for utility than speed; expect moderate acceleration with a top speed of around 140-160 km/h. - Fuel Economy: Diesel models can achieve 8-12 L/100 km depending on load and driving conditions.

Driving Experience with the W638 Manual

Handling and Ride Comfort

Despite its commercial focus, the W638 offers surprisingly refined handling for its class: - The ladder-frame chassis provides stability and durability. - The suspension setup, typically with leaf springs at the rear and independent or semi-independent at the front, balances load capacity with ride comfort. - Steering is direct, giving the driver good feedback, especially in manual versions.

Manual Transmission Benefits

Driving a W638 with a manual gearbox enhances the driving experience: - Greater control over engine

braking and acceleration. - Better response when navigating hilly or uneven terrains. - Increased engagement, especially appreciated by enthusiasts and professional drivers. However, it requires familiarity with manual gear shifting and clutch operation, which may be a learning curve for some drivers.

Practical Aspects

- Cargo Management: The manual transmission models, combined with the spacious interior, make loading and unloading straightforward. - Visibility: Large windows and upright seating positions provide excellent visibility, aiding maneuverability in tight spaces. - Noise Levels: Diesel engines can be noisy, but proper maintenance keeps cabin noise within acceptable limits.

Interior and Comfort

Design and Layout

The interior of the W638 is utilitarian but functional: - Durable materials designed to withstand heavy use. - Simple dashboard layout with essential controls within easy reach. - Options for different seating

configurations, including passenger variants with up to 15 seats.

Comfort Features

While primarily designed as a commercial vehicle, some models include: - Air conditioning - Power steering (standard) - Basic audio systems - Adjustable seats for driver comfort However, luxury features are minimal, aligning with the vehicle's utilitarian purpose.

Cargo Space and Accessibility

- Payload capacity varies from 800 kg to over 1300 kg.
- Wide sliding doors and rear barn doors facilitate easy loading.
- Interior can be customized with shelving, racks, or seats depending on user needs.

Maintenance and Reliability

Durability of the W638

The Mercedes Vito W638 is renowned for its longevity:

- Many units have surpassed 300,000 km with proper maintenance.
- The robust chassis and engine components contribute to its durability.

Common Maintenance Tasks

- Regular oil and filter changes. - Clutch inspection and replacement, especially in high-mileage vehicles. - Timing belt replacement (if applicable) at recommended intervals. - Brake system checks and pad replacements. - Suspension components inspection due to load-bearing nature.

Parts Availability and Cost

- Genuine parts are generally available through Mercedes-Benz dealerships and aftermarket suppliers. - Maintenance costs are moderate, but some components (like diesel injectors or turbochargers) can be costly if repairs are needed. - Many owners opt for aftermarket parts for cost savings, provided they meet quality standards.

Potential Issues

- Clutch wear is common in manual models with heavy usage. - Rust, especially in older models, can affect chassis and body panels if not properly cared for. - Electrical systems are generally reliable but may require attention in aging units.

Pros and Cons of the Mercedes Vito W638 Manual

Pros: - Exceptional durability and build quality - Strong torque, especially in diesel variants - Cost-effective maintenance if properly cared for - Good handling for a commercial van - Control and fuel efficiency with manual transmission
Cons: - Limited luxury features - Fuel economy can vary depending on load and driving style - Clutch and transmission components may require attention over time - Basic interior may not appeal to those seeking comfort-focused vehicles - Rust issues if not properly maintained

Use Cases and Suitability

The Mercedes Vito W638 Manual is highly versatile: - Commercial Use: Ideal for delivery, logistics, or service businesses requiring a reliable cargo van. - Passenger Transport: Suitable for shuttle services or group transportation with interior modifications. - Conversion Projects: Popular among enthusiasts converting into camper vans or mobile workshops. - Personal Use: For those seeking a rugged, practical vehicle with a manual transmission.

Conclusion: Is the Mercedes Vito W638 Manual Worth Considering?

The Mercedes Vito W638 Manual stands out as a reliable, durable, and practical vehicle option, especially for users who value control over their driving experience and are prepared for the maintenance routine that comes with a vehicle of its age and build. Its robust engine options, straightforward manual transmission, and versatile design make it a favorite among small business owners, transport operators, and enthusiasts alike. While it may lack modern luxury features, its core strengths lie in resilience and adaptability. Properly maintained, the W638 can serve for many more years, providing excellent value for those seeking a dependable commercial or recreational vehicle. Whether you're looking for a work vehicle that can handle heavy loads or an affordable platform for customization, the Mercedes Vito W638 manual transmission model deserves serious consideration.

Access to Mercedes Vito W638 Manual has quietly reshaped how people relate to written knowledge. Reading is no longer confined to fixed schedules or specific places. Instead, it adapts to personal routines, individual curiosity, and changing priorities.

What stands out most is control. Readers decide when to start, where to pause, and which parts deserve more attention. This sense of control often leads to better focus and stronger retention, especially when dealing with complex or layered material.

Unlike traditional reading habits that demand long, uninterrupted sessions, downloadable books support flexible engagement. A chapter can be explored briefly, revisited later, and reflected upon over time. Understanding develops gradually, shaped by repetition rather than pressure.

The reliability of PDF format reinforces this experience. Layout, diagrams, and references remain intact across devices. Readers encounter the same structure each time, allowing ideas to feel familiar and easier to navigate. This stability is particularly valuable for academic, instructional, and reference-based content.

Interaction further deepens involvement. Highlighting key passages or writing marginal notes turns reading into an active process. Over time, the book reflects the reader's evolving understanding, capturing insights that may not surface during a single reading.

Search functionality adds practical value. Readers do not need to rely on memory alone. Important sections can be located instantly, making the book useful both for study and quick consultation. This efficiency encourages repeated use rather than one-time consumption.

Legitimate platforms play a vital role in maintaining quality and trust. Libraries, open-access repositories, and academic institutions provide carefully curated collections. By relying on these sources, readers ensure accuracy while supporting responsible distribution.

Affordability expands opportunity. When financial barriers are reduced, exploration increases. Readers are more willing to engage with unfamiliar subjects, discover new perspectives, and broaden their intellectual range without hesitation.

For students, this access supports consistent learning habits. Materials remain available beyond classroom hours, allowing concepts to be reinforced at a comfortable pace. Notes and highlights stay organized, helping structure revision and review.

Professionals use downloadable books differently. They approach them as tools rather than assignments. Sections are consulted as needed, insights applied directly, and references revisited when challenges arise. Learning integrates naturally into work routines.

Personal development also benefits. Reading becomes less about completion and more about reflection. Ideas are allowed to linger, connect, and mature. Over time, this leads to a deeper relationship with the subject matter.

Accessibility features quietly increase inclusivity. Adjustable display options and reading assistance tools ensure that more people can engage comfortably. Knowledge becomes easier to approach without drawing attention to limitations.

Organization supports continuity. A personal library grows alongside interests, preserving progress and context. Returning to a familiar book feels seamless, even after long breaks.

There is also a shift in mindset. When access is consistent, learning feels less urgent and more intentional. Readers engage because they want to, not

because they must.

Global availability further enriches the experience. People from different backgrounds interact with the same material, bringing diverse interpretations and insights. This shared access strengthens the collective value of knowledge.

Over time, books stop feeling temporary. They remain available as references, reminders, and sources of renewed understanding. The relationship extends beyond a single reading session.

Downloading Mercedes Vito W638 Manual supports this evolving relationship. It respects how people learn, adapt, and revisit ideas. The book remains present without demanding attention, ready whenever curiosity returns.

What develops is not just familiarity with content, but confidence in learning itself. The reader knows that understanding can grow gradually, shaped by patience and repeated engagement.

And in that steady rhythm—open, pause, return—knowledge finds its place naturally.

Questions & Answers About mercedes vito w638 manual

N o	Question	Answer
1	What are the common issues faced with the Mercedes Vito W638 manual transmission?	Common issues include clutch wear, transmission fluid leaks, and gear shifting difficulties. Regular maintenance and timely repairs can help prolong the lifespan of the manual transmission.
2	Is the Mercedes Vito W638 manual transmission suitable for heavy-duty use?	Yes, the W638 manual transmission is known for its durability and can handle moderate to heavy-duty loads, making it a popular choice for commercial and cargo applications.
3	How do I perform a clutch replacement on a Mercedes Vito W638 manual?	Clutch replacement involves removing the transmission, disconnecting the clutch assembly, and replacing the clutch disc, pressure plate, and release bearing. It requires specialized tools and mechanical expertise, so professional service is recommended.

4	What maintenance tips can extend the life of the manual transmission in a Mercedes Vito W638?	Regularly check and change the transmission fluid, avoid aggressive shifting, and ensure proper clutch operation. Routine inspections can help identify issues early and prevent costly repairs.
5	Are spare parts for the Mercedes Vito W638 manual transmission readily available?	Yes, spare parts such as clutch kits, gear sets, and transmission components are widely available through authorized dealers and aftermarket suppliers, making repairs more accessible.
6	What are the benefits of choosing a manual transmission in the Mercedes Vito W638?	Manual transmissions typically offer better control, improved fuel efficiency, and lower initial costs. They are also preferred by drivers seeking a more engaging driving experience.

Mercedes Vito W638, Vito W638 manual transmission, Mercedes Vito W638 parts, Vito W638 service manual, Mercedes Vito W638 specifications, Vito W638 repair manual, Mercedes Vito W638 gearbox, Vito W638 maintenance, Mercedes Vito W638 troubleshooting, Vito W638 user manual

Mercedes Vito W638

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Conclusion

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Ultimately, Mercedes Vito W638 Manual eBooks offer an efficient, scalable, and future-ready approach to knowledge consumption.

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This reduction helps learners maintain control over information intake.

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Studying with Mercedes Vito W638 Manual

Studying with Mercedes Vito W638 Manual in digital format allows learners to approach content in a more structured, flexible, and efficient way. Unlike traditional printed materials, digital documents provide tools that support active learning, deeper comprehension, and long-term retention. By applying effective study strategies, learners can maximize the educational value of Mercedes Vito W638 Manual and turn it into a powerful learning resource.

One of the most effective approaches is breaking chapters into smaller, manageable sections. Large blocks of information can be overwhelming and reduce focus. Dividing content into sections encourages gradual progress and helps learners absorb information step by step. This method also makes it easier to schedule study sessions and maintain consistency over time.

After completing each section, summarizing the content in your own words is highly recommended. Summaries help clarify understanding and reinforce key concepts. Writing brief notes or outlines based on Mercedes Vito W638 Manual content enables learners to process information actively rather than passively consuming it. These summaries can later serve as quick revision materials before exams or discussions.

Regularly reviewing highlighted sections is another essential study practice. Highlights draw attention to important ideas, definitions, or arguments that require reinforcement. Periodic review sessions strengthen memory retention and help identify areas that may need further clarification. Digital highlights remain accessible and searchable, making review sessions more efficient than flipping through physical pages.

Creating a consistent study routine further enhances learning outcomes. Allocating specific time slots for reading and review promotes discipline and reduces procrastination. Digital formats allow flexibility in choosing study locations and devices, making it easier to integrate learning into daily schedules.

Active learning strategies

Active learning transforms Mercedes Vito W638 Manual from a static document into an interactive study tool. Asking questions while reading, making predictions, and connecting new information with prior knowledge improves comprehension. Learners can add questions or reflections as annotations, creating a dialogue with the text that deepens understanding.

Teaching concepts learned from Mercedes Vito W638 Manual to others is another powerful strategy. Explaining ideas in simple terms reinforces understanding and highlights gaps in knowledge. This method can be applied during group study sessions or personal review by summarizing content aloud.

Using Digital Features

Digital features significantly enhance the study experience with Mercedes Vito W638 Manual. Search functionality allows learners to locate keywords, concepts, or references instantly. This saves time and supports efficient cross-referencing, especially when working with lengthy documents or multiple sources.

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Bookmarks are another valuable feature for efficient study. Marking important chapters, sections, or reference pages allows quick navigation during revision. Bookmarks help learners resume reading exactly where they left off and organize content according to study priorities.

Digital annotation tools further support active engagement. Notes, comments, and highlights can be added directly to the document, keeping insights closely connected to the source material. These annotations can be edited, expanded, or reorganized as understanding evolves over time.

Some readers also support linking annotations to external notes or documents. This integration allows learners to build a comprehensive study system that combines Mercedes Vito W638 Manual with supplementary resources such as lecture notes, articles, or multimedia content.

Efficiency and productivity benefits

Digital features reduce repetitive tasks and improve productivity. Instead of manually searching for information, learners can rely on built-in tools to streamline study processes. This efficiency frees up time for deeper analysis, reflection, and practice.

Synchronizing notes and progress across devices further enhances productivity. Learners can switch between devices without losing annotations or bookmarks, maintaining continuity in their study workflow.

Group Study

Group study adds a collaborative dimension to learning with Mercedes Vito W638 Manual. Sharing insights and discussing key points helps reinforce understanding and exposes learners to different perspectives. Collaborative learning encourages critical thinking and clarifies complex topics through discussion.

When engaging in group study, it is important to share Mercedes Vito W638 Manual content legally. Only free, public domain, or authorized versions should be distributed directly. For paid editions, sharing official links or references ensures compliance with copyright

regulations while still enabling collaboration.

Group members can exchange summaries, annotations, or discussion questions based on Mercedes Vito W638 Manual. These shared materials support collective learning while allowing individuals to maintain their own notes. Digital platforms make it easy to collaborate asynchronously, accommodating different schedules and learning styles.

Discussion sessions focused on specific chapters or themes help structure group study effectively. Assigning sections to different members for review or presentation encourages accountability and deeper engagement. Each participant contributes unique insights, enriching the overall learning experience.

Collaborative tools and platforms

Cloud-based tools facilitate collaborative study by enabling shared documents, comments, and feedback. Study groups can use shared folders or collaborative note-taking apps to centralize materials related to Mercedes Vito W638 Manual. This approach keeps resources organized and accessible to all members.

Respectful communication and clear guidelines

enhance group study outcomes. Establishing expectations for participation, note-sharing, and discussion ensures productive collaboration and minimizes misunderstandings.

Maintaining Quality

Maintaining the quality of Mercedes Vito W638 Manual files is essential for effective study. Low-quality or corrupted files can hinder readability, disrupt learning, and cause frustration. Ensuring that downloaded files are complete and legible supports a smooth and reliable study experience.

Before using Mercedes Vito W638 Manual for study, learners should verify file integrity. Checking page completeness, image clarity, and text readability helps identify potential issues early. If a file appears incomplete or corrupted, obtaining a fresh copy from a trusted source is recommended.

High-quality files preserve formatting, structure, and navigation features such as tables of contents and hyperlinks. These elements enhance usability and make study sessions more efficient. Poorly scanned or improperly converted documents may lack searchable text or clear layout, reducing their educational value.

Choosing reputable and legal sources for downloads ensures better quality and safety. Official publishers, libraries, and recognized platforms typically provide well-formatted and verified versions of Mercedes Vito W638 Manual. Avoiding unreliable sources reduces the risk of errors and security threats.

Updating and replacing files

Over time, improved editions or corrected versions of Mercedes Vito W638 Manual may become available. Periodically checking for updates ensures access to the most accurate and relevant content. Replacing outdated files with newer versions helps maintain a high-quality study library.

Archiving older versions separately allows reference if needed while keeping primary study materials current and organized.

Building effective study habits with Mercedes Vito W638 Manual

Combining structured study methods, digital tools, collaborative learning, and quality control creates a comprehensive approach to learning with Mercedes Vito W638 Manual. These practices encourage consistency, deepen understanding, and support long-

term retention.

Effective study habits evolve over time. Reflecting on what methods work best and adjusting strategies accordingly leads to continuous improvement. Digital formats offer flexibility to experiment with different approaches and customize the learning experience.

Final thoughts on studying with Mercedes Vito W638 Manual

Studying with Mercedes Vito W638 Manual becomes significantly more effective when learners apply structured reading strategies, leverage digital features, collaborate responsibly, and maintain high-quality materials. By breaking content into sections, summarizing insights, using search and annotation tools, participating in group discussions, and ensuring file integrity, learners can transform Mercedes Vito W638 Manual into a powerful and reliable study companion. These practices support deeper comprehension, stronger retention, and more meaningful learning outcomes over time.